



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200
Fax 613 632-5246

SK145-0114-01
Job Sheet 181897



Part No: SK145-0114-01

Job Qty: 7 ea

Part Name: Trailing Bar Assembly, Rotor Blade, Folding (661K1891-105A)



Part Weight: 0 lbs

Status: Scheduled

Priority: High

Job Created: 8/13/18

Job Tracking No:

Due Date: 8/15/18

Created By: Jason Leroux

Type: SOLD

Description:

Note: IPP REV:A 17.05.31 NEW ISSUE DD VERF:JFS

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	7 Ea	8/15/18	8/15/18	0.00	0.00	Start Up Small Fab-4		Smb
110	Small Fab	7 pcs	8/15/18	8/15/18	0.00	9.36	Small Fab-8		Smb DAS
120	QC	7 pcs	8/15/18	8/15/18	0.00	0.00	QC5		38
130	Packaging	7 pcs	8/15/18	8/15/18	0.00	0.00	Packaging3-1		AUG 14 2018-89
140	QC21-SA	7 Ea	8/15/18	8/15/18	0.00	0.00	QC21		DAS AUG 14 2018

Part Op 110 - 1- INSTALL -02 HOOK TO -20 TUBE AS PER DWG. 2- INSTALL -23 COLLAR 3- INSTALL -21 TAPE (6047T33) TO
Descriptions: -20 TUBE (40" LONG AS PER DWG) 6047T33 BATCH: _____ 4- INSTALL -40 END CAP AS PER DWG

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
84735K117	Cap IIS	7 Ea (1 ea)	90-Start up Operation	5077690
92198A111	Bolt 031	7 Ea (1 ea)	90-Start up Operation	5070071
MS21042L4	Nut	7 Ea (1 ea)	90-Start up Operation	5089365
MS35338-44	Lock Washer 5120	7 Ea (1 ea)	90-Start up Operation	50138045
NAS1149F0463P	Washer 5120	7 Ea (1 ea)	90-Start up Operation	5018780
SK145-0114-02	Hook Weldment	7 Ea (1 ea)	90-Start up Operation	5100802
SK145-0114-20	Tube GA12	7 Ea (1 ea)	90-Start up Operation	5076858
SK145-0114-22	Bushing GA036	7 Ea (1 ea)	90-Start up Operation	5073010
SK145-0114-23	Collar GA156	7 Ea (1 ea)	90-Start up Operation	5076451

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	84735K117	7	128	0
	92198A111	7	110	0
	MS21042L4	7	5,906	0
	MS35338-44	7	59	0
	NAS1149F0463P	7	1,155	0
	SK145-0114-02	7	36	0
	SK145-0114-20	7	7	0
	SK145-0114-22	7	46	0
	SK145-0114-23	7	39	0

1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
CANADA
TEL.: 1 613 632-5200
Email: sales@dartaero.com

DART
AEROSPACE

Container No: S102010

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AEROSPACE

Container No: **S102010**



Trailing Bar Assembly, Rotor Blade, Folding
(661K1891-105A)

PART NO:

Serial No/Batch: S102010

Revision:

Operation:

Change No:

Packaging

SK145-0114-01

Mfg Date: 08/14/18
Job No: 181897

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